PARABOND®

Product Catalog





Multi-Purpose Adhesives



Carpet Adhesive Selector

	DS 902	4099	4096	4094	4092	5080	5060	Trowels & Coverage
Action Bac / Jute	Best	Best	Better	Better	Good			1/8" x 1/8" x 1/8" V-notch: 80-120 ft²/gal 3/32" x 3/32" x 3/32" V-notch: 80-120 ft²/gal
Latex Unitary	Best	Best	Better	Better				1/8" x 1/8" x 1/8" V-notch: 80-120 ft²/gal 3/32" x 3/32" x 3/32" V-notch: 80-120 ft²/gal
Hot Melt	Best	Better						1/8" x 1/8" x 1/8" V-notch: 80-120 ft²/gal
Polyurethane Attached Backing	Best	Best	Better	Better				3/32" x 3/32" x 3/32" V-notch: 80-120 ft²/gal
Woven: Non-Axminster	Best	Best	Better	Better				1/8" x 1/8" x 1/8" U-notch: 60-100 ft²/gal
Woven: Axminster	Best	Better						1/8" x 1/8" x 1/8" U-notch: 60-100 ft²/gal
Double Glue	Best	Better	Good	Good				**Carpet to Pad:** 1/8" x 1/8" x 1/16" U-notch: 45-60 ft²/gal **Pad to Substrate Non-Porous:** 1/16" x 1/16" x 1/16" V-notch: 125-175 ft²/gal **Porous:** 1/16" x 1/16" x 1/16" Square-notch: 125-175 ft²/gal
Vinyl Backed Carpet Tile						Best	Better	1/16" x 1/32" x 1/32" U-notch: 200-300 ft²/gal
Fiberglass Backed Sheet Flooring						Best	Better	**3/8" Nap Roller:** 250-350 ft²/gal

CRI-Carpet Installation Standard
Lack of adhesion caused by either a lower quality adhesive and/or wrong trowel selection is the **number one cause** of installation failure. A 100% transfer of floor adhesive into the carpet backing including the recesses of the carpet back, while maintaining full coverage of the floor, **must** be attained. Adhesive spread rates are approximate depending on the method of application, trowel selection, product, and sub-floor. Further information is available on the container label or technical data sheets.

DS 902 Dubl-Stik® Adhesive

DS 902 Dubl-Stik® has been specially developed for the permanent installation of carpet to cushion in double glue down application. It is a high solids adhesive that can be used for the installation of woven, tufted secondary backed and smooth backed unitary carpet over approved cushions, Hot Melt carpet and most of the majority of carpet backings found in the market place today.

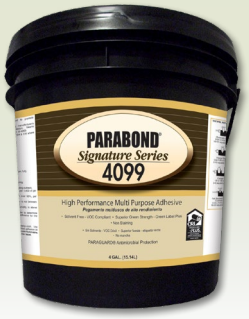
- **8 lbs. MVER**
- **90% RH**



4099 High Performance Multi-Purpose Adhesive

4099 is recommended for the installation of most carpet backings used in heavy commercial applications. 4099 is extremely aggressive, quickly developing “tack” for those “hard to hold” installations resulting in saving time and money. 4099 is the perfect choice, whether installing carpet with Action-Bac or the more difficult to hold backings such as latex unitary, hot melt, Enhancer types and most of the majority of carpet backings found in the market place today. It is also recommended for the installation of fibrous backed resilient floor covering.

- **8 lbs. MVER**
- **90% RH**



4096 Fast Grab Multi-Purpose Adhesive

4096 Fast Grab Multi-Purpose Adhesive is a quick grabbing adhesive designed for installing carpet in a direct glue down or double glue down application and installing fibrous felt back sheet flooring. It is recommended for the installation of the following carpet backings: Action-Bac, Sponge-Rubber, Latex Unitary, High Density Foam, Latex Foam, and most of the majority of carpet backings found in the market place today.

- **5 lbs. MVER**
- **80% RH**



4094 Premium Multi-Purpose Adhesive

4094 is a quick grabbing adhesive designed for installing carpet in a direct glue down or double glue down application and installing fibrous felt back sheet flooring.

- **5 lbs. MVER**
- **80% RH**



4092 Economy Grade Flooring Adhesive

4092 is a quick grabbing adhesive designed for installing direct glue down carpet and fibrous felt back sheet flooring.

- **5 lbs. MVER**
- **80% RH**



5080 Pressure Sensitive Adhesive

5080 is a premium acrylic emulsion that combines the excellent performance of a pressure sensitive adhesive with environmental safety characteristics. It gives "Total Adhesive Performance". It is releasable, non-flammable and water resistant. It provides a strong, long lasting bond. 5080 is designed for the installation of dimensionally stable vinyl-backed carpet tiles in a releasable application. This adhesive can also be used to install approved cushions to recommended substrates in double glue down applications and solid vinyl/vinyl tile (16" x 16" maximum) in a "tile over tile" installation.

- **8 lbs. MVER**
- **90% RH**



5060 Pressure Sensitive Adhesive

5060 is an acrylic emulsion designed to be used with multiple types of floor coverings. 5060 is approved for the installation of dimensionally stable vinyl-backed carpet tiles, vinyl tile & plank, fiberglass backed sheet vinyl & approved cushions in double glue down applications.

- **8 lbs. MVER**
- **90% RH**









Resilient Adhesives





Resilient Adhesive Selector

	5092 HT	5092	5082	5080	5060	4500	4700	FUS X	4010	Trowels & Coverage	
										Porous	Non-Porous
Sheet Goods Felt Back	Best	Better	Best	Better	Good		Best			1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal
Vinyl Composition Tile	Best	Better		Better	Good	Best				1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/32" x 1/32" U coverage: 200-300 sq ft./gal
Wall Cove/Base								Best		1/8 " x 1/8" x 1/8" sq coverage: 150-250 lin. ft./6" base 1/8 " x 1/8" x 1/8" V coverage: 150-250 lin. ft./6" base	Not Recommended
Vinyl/Rubber Stair Treads & Radial Tiles							Best			1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal
Vinyl Backed Sheet Vinyl	Best	Better	Best	Better	Good		Best			1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal
LVT & LVP	Best	Better	Better	Better	Good		Better			1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal
Recycled Rubber Flooring	Better	Good					Best		Best	See Technical Data Sheet	See Technical Data Sheet
Linoleum Tile/ Sheet Goods	Better	Better	Good	Better	Good		Best			1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal

Adhesive spread rates are approximate depending on the method of application, trowel selection, product, and sub-floor.

5092 HT Universal Pressure Sensitive Adhesive

5092 HT Universal Pressure Sensitive Adhesive offers the ultimate combination of aggressive tack and high shear and peel strength. This versatile PSA offers high moisture and plasticizer resistance and 12 hour open time for trouble-free bonding. 5092 HT can be installed dry or wet-set using a trowel or roller depending upon the application. It is ideal for LVT/LVP - including difficult foam backed, VCT, carpet tile, and vinyl sheet goods.

- **12 lbs. MVER**
- **99% RH**



5092 Universal Pressure Sensitive Adhesive

5092 is a high-performance universal PSA adhesive offering repositionability combined with ultra-fast strength development and very high peel and shear strength. It offers 12 hours open time and excellent moisture and plasticizer resistance.

- **12 lbs. MVER**
- **99% RH**



5082 Vinyl Tile And Plank Adhesive

5082 is a solvent-free adhesive formulated for the installation of dimensionally stable luxury vinyl tile & vinyl plank, VCT and vinyl backed resilient sheet flooring. This high strength adhesive is made for installations over porous and non-porous substrates

- **8 lbs. MVER**
- **85% RH**



4500 Clear Thin Spread VCT Adhesive

4500 is a premium fast-drying adhesive with long open time and aggressive tack specifically developed for installation of vinyl composition tile. This smooth troweling low-odor adhesive allows immediate light foot traffic for fast-track installation in occupied spaces.

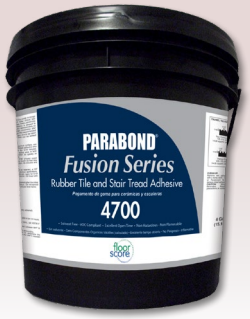
- **8 lbs. MVER**
- **90% RH**



4700 Rubber Tile And Stair Tread Adhesive

4700 is a premium high solids adhesive formulated to provide an exceptional bond when installing rubber or vinyl stair tread, radial tile or rubber sheet flooring. This versatile low-odor adhesive will also aggressively bond vinyl-backed carpet tiles, LVP/LVT, VCT, linoleum, and vinyl sheet flooring.

- **8 lbs. MVER**
- **90% RH**



Fusion X Wall Base Adhesive

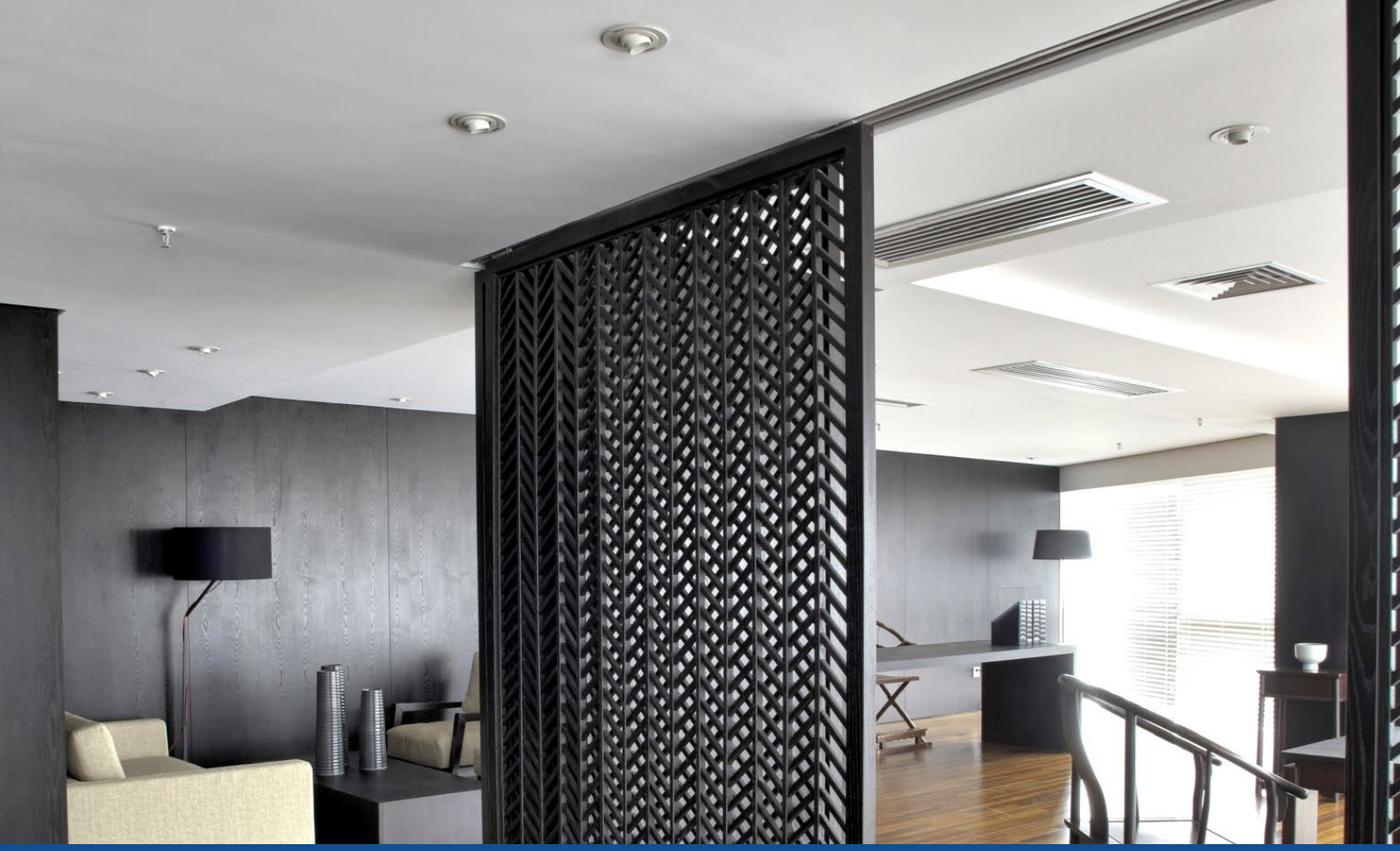
FUSION X is a premium solvent-free adhesive with aggressive wet suction to grip rubber, vinyl and carpet wall base.

- **Vinyl and rubber cove base**
- **Low odor & low VOC**



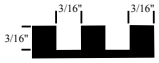
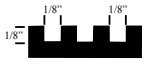
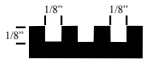
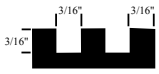
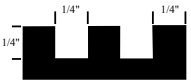
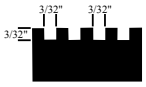






Wood Adhesives

Wood Adhesive Selector

	4010	2009	Trowels & Coverage
Engineered Wood and Prefinished Parquet	**Commercial Residential**	**Commercial Residential**	 For engineered plank up to 5" wide, up to 1/2" thick Use: 1/4" width x 1/8" depth x 1/4" space square notch trowel provided the sub-floor is smooth. This trowel can also be used for solids 3/8" or thicker. Spread rate approx. 50 sq. ft. per gallon
Solid Wood	**Commercial Residential**	**Residential**	 For engineered plank wider than **5" and thicker than 1/2"** Use: 3/16" x 3/16" x 3/16" square notch trowel. Spread rate approx. 40 sq. ft. per gallon  1/8" x 1/8" x 1/8" Sq. For 1/4" to 5/16" thick Spread rate approx. 50-55 sq. ft./gal  For Thin Solids up to 3/8", **excluding exotic species, Bamboo and Teak,** use 3/16" width x 1/4" depth x 1/2" space V-notch trowel. Spread rate approx 60 sq. ft. per gallon
Exotic Wood Solid/Engineered	**Commercial Residential**		 8" x 1/8" x 1/8" Sq. For 5/16" solids & engineered plank less than 3/8" Spread rate approx.. 55-65 sq. ft./gal.  3/16" x 3/16" x 3/16" Sq. For engineered plank 3/8" to 9/16" thick and less than 5" wide and 1/2" solids Spread rate approx. 35-40 sq. ft./gal.
Bamboo Solid/Engineered	**Commercial Residential**		 1/4" x 1/4" x 1/4" Sq. For engineered plank 5" or wider and 3/4" solids Spread rate approx. 25-30 sq. ft./gal.  3/32" x 3/32" x 3/32" Sq. **Parquet only!** Spread rate approx. 70-80 sq. ft./gal.

Adhesive spread rates are approximate depending on the method of application, trowel selection, product, and sub-floor. Further information is available on the container label or technical data sheets.

4010 Urethane Wood Adhesive

4010 has been reformulated for high performance. It bonds extremely well to most sub-floor types, including radiant heated sub-floors, concrete, terrazzo, APA approved wood sub-floors, plywood, OSB & AdvanTech, vinyl tile and non-cushioned vinyl sheet flooring that is properly prepared and fully adhered to the substrate.



- **Approved for use with rubber tile, rubber stair treads & nosings and recycled rubber flooring**
- **High Bond Strength**

2009 Premium Wood Flooring Adhesive

2009 is the ultimate engineered wood-flooring adhesive that can be used to install domestic species solids (i.e., oak, maple, hickory, ash etc.). It is formulated with a proprietary QUAD-POLYMERIC formula for installing all wood flooring widths and thickness. It can be used over a wide variety of sub-floors



- **Outstanding initial grab**
- **Water-based**



Specialty Adhesives

M-4263 Solv-Free Carpet/Universal Seam Adhesive

M-4263 is a solvent-free universal carpet seam adhesive for all types of carpet backings in direct glue down installations, including vinyl backed.

- **Solvent-free**
- **Fast drying**



M-267 Premium Latex Carpet Edge Sealer

M-267 is a natural latex adhesive designed for the application of carpet seaming and reinforcing tapes. It may also be used for replacing damaged or burned nap, sealing raw edges, strengthening worn backing and joining padding.

- **Solvent- free**
- **High solids content**



M-260 Carpet Pad Adhesive

M-260 is a solvent-based pad adhesive that is recommended for permanently fastening carpet padding over any approved flooring surface. M-260 has good initial tack and high strength to prevent movement of padding during stretching or subsequent use.

- **Solvent-based**
- **2 hour open time**



M-163 Seam Adhesive

M-163 is recommended for use in seaming all types of carpet in direct glue down installations, excluding PVC vinyl backs. M-163 should also be used for double stick applications and installations to be stretched in over pad.

- **Strong bond**
- **Quick drying**



M-250 Premium Brush Grade Contact Cement

M-250 is a brush/roller coat neoprene contact adhesive developed for multiple uses. As a general purpose industrial type adhesive, the M-250 can be used for non-structural bonding of wood, metal, rubber, leather, canvas, rigid polyurethane foam, paper honeycomb and many other porous and non-porous surfaces.

- **High solids, fast drying**
- **Superior bond strength**









Surface Preparation

Vitex Para-Patch Plus Patch & Skim Coat (PP+)

PP+ is a true multi-purpose cementitious patching compound and skim coat. PP+ is a polymer modified product that is capable of being used as a true skim coat or patch by simply adjusting the liquid-to-powder mix ratio. Designed as an “All Purpose” material for the installer who requires product consolidation without giving up quality and performance. When mixed with Parabond M-615, PP+ can be utilized as an embossing leveler, or as an encapsulant for cutback adhesives.



- **Great coverage**
- **Feather edge to 1/2"**

Vitex M-605 Gypsum Patch

M-605 w/Additive is a premium quality, fast setting gypsum-based patching compound. M-605 is non-swelling, non-shrinking, and is formulated in such a manner that it will not breed or support the growth of mold, mildew or fungus, which can lead to staining the wear layer of vinyl sheet goods. M-605 has a dry compressive strength in excess of 3,000 psi.



- **Non-shrinking**
- **Water and alkali resistant**

PARABOND®

Trusted by flooring installation professionals since 1965, Parabond is a leading manufacturer of specialty adhesives for residential and commercial flooring installation. By developing and manufacturing our own acrylic polymers, we are able to provide custom, quality-assured solutions to our customers while delivering a steady stream of innovation to the market. Our full line of adhesives for resilient, carpet, wood and other flooring is produced primarily out of Parabond's center of excellence located in Dalton, Georgia.

For more information, visit Parabond.com.

PARABOND®

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