



Fusion Series 4700

Rubber Tile & Stair Tread Adhesive



Fusion Series 4700 Rubber Tile and Stair Tread Adhesive is a solvent-free, latex rich adhesive formulated to provide an exceptional bond when installing rubber or vinyl stair tread, radial tile or rubber sheet flooring over porous and non-porous surfaces free of moisture.

- VOC Compliant
- Floor Score Certified
- Excellent Open Time
- LEED Compliant - CRI GLP
- MVER up to 8 lbs / RH up to 90%





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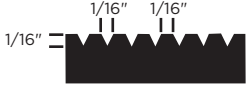
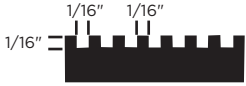
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RECOMMENDED SUBSTRATES:

- Concrete
- Portland Based Underlayments
- Properly Prepared Gypsum
- APA Approved Plywood
- Terrazzo
- Fiber Cement Underlayment
- Radiant Heated Subfloors
- Properly Prepared VCT (Single Layer)
- Properly Prepared Sheet Vinyl (Single Layer, fully adhered)

TECHNICAL DATA

Base Polymer	Acrylic Polymer
Color	White
Solids	70-75%
VOC Content	<10 grams per liter
pH	8.25
Consistency	Thick Paste
Trowelability	Light, Easy
Shelf Life	One Year in Unopened Container
Storage	40°-95°F (4.4-35°C)
Application	
Temperature	65°-95°F (18°-35°C)
Traffic Restrictions	Foot Traffic after 12 hours, Heavy Traffic after 24 hours
Open Time	30-45 minutes depending on ambient conditions
Freeze/Thaw Stability	5 cycles @ 20°F (-6.7°C)

FLOORING	TROWEL	ESTIMATED SPREAD RATE
Non Porous Substrate	 V-Notch	125-175 sf/gallon or 14-20 sq/yards per gallon
Porous Substrate	 Square-Notch	125-175 sf/gallon or 14-20 sq/yards per gallon

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