



M-163

Carpet Seam Adhesive

ACCESSORIES

DESCRIPTION:

Parabond M-163 is recommended for use in seaming all types of carpet in direct glue down installations, excluding PVC vinyl backs. M-163 should also be used for double stick applications, direct glue and installations to be stretched in over pad.

DIRECTIONS:

1. Prepare carpet according to manufacturer's instructions. Refer to installation guidelines CRI Carpet Installation Standard 2009 for additional information regarding subfloor preparations, etc.
2. Apply a bead of seam adhesive along the trimmed edge (one side) where the face yarn enters the backing.
3. Complete the seam by butting both sections of the carpet together while the adhesive is still wet (within 5-10 minutes).
4. If the seam tends to buckle, relieve the stress on the carpet with a knee kicker.
5. Adhesive smears, as well as dried adhesive, are cleaned with a cloth dampened with Mineral Spirits.
6. Avoid soaking carpet with solvent as the carpet backing can be adversely affected.
7. Do Not Pour Solvent Directly On Carpet.

RECOMMENDED APPLICATIONS:

- Broadloom Carpet

RESTRICTIONS:

1. For Interior installations only.
2. Do not install when ambient temperature is not between 60°F & 95°F.
3. Do not install when ambient relative humidity is above 65%.
4. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

FOR PROFESSIONAL USE ONLY

COVERAGE:

One quart (32 oz.) provides approx. 340 linear feet of 1/8" bead

CLEAN-UP:

Fresh adhesive can be removed immediately with a damp cloth. If adhesive has dried, use waterless hand cleaner, Mineral Spirits, or M-315 Cleaner. Do not allow solvent to penetrate seams. Solvent will dissolve adhesive bond.

CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.

PACKAGING:

- One – 32 oz Applicator Bottle

KEEP OUT OF REACH OF CHILDREN

SHELF LIFE:

Maximum of 12 months from date of manufacture in unopened container.

LIMITED WARRANTY:

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. **TEC Specialty Products LLC disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product.** For Limited Warranty details visit parabond.com. To obtain a hard copy of the Limited Warranty call TEC Specialty Products at 800-832-9023 or mail a written request to the address in the bottom of this Product Data Sheet.



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