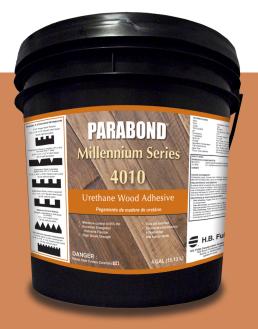
Millennium Series 4010

Urethane Wood Flooring Adhesive

Millennium Series 4010 is a high performance urethane adhesive that provides moisture control up to 95% RH and 15 lbs MVER*. It offers robust adhesion to most sub-floor types, including radiant heated sub-floors, concrete, terrazzo, APA approved wood sub-floors, plywood, OSB & AdvanTech, vinyl tile and non-cushioned vinyl sheet flooring that is properly prepared and fully adhered to the substrate.

- Moisture control up to 95% RH and 15 lbs*
- High Green Strength
- Excellent Elongation Remains Flexible
- Extensive Shelf Life
- High Bond Strength
- VOC Compliant
- Low Odor
- Trowels Easily



PARABOND®

ADDITIONAL APPLICATIONS:

Approved for use with rubber tile, rubber stair treads & nosings and recycled rubber flooring. Most applications require a 1/16" square notched trowel.

RECOMMENDED SUBSTRATES:

- Concrete
- Portland Based Underlayments
- Properly Prepared Gypsum
- APA Approved Plywood
- Terrazzo
- Fiber Cement Underlayment
- Radiant Heated Subfloors
- Properly Prepared VCT (Single Layer)
- Properly Prepared Sheet Vinyl (Single Layer, fully adhered)

*Moisture control installation method

TECHNICAL DATA

Base Color VOC Content pH Consistency Trowelability Shelf Life Storage

Application Temperature Traffic Restrictions

Open Time

Freeze/Thaw Stability

Urethane Adhesive Tan <100 grams per liter N/A Creamy Liquid Smooth One Year in Unopened Container 40°-95°F (4.4°-35°C) in a cool, dry location

65°-95°F (18°-35°C) Foot Traffic after 8 hours, Heavy Traffic after 24 hours Up to 45 minutes, depending on ambient conditions Store Above 40°F (4.4°C) in a cool, dry location

FLOORING TYPE	RECOMMENDED TROWEL SIZE	APPROXIMATE COVERAGE
GLUE DOWN ONLY METHOD		
5/16" Fingerblock Parquet	1/8" x 1/8" x 1/8" Square-notch trowel	55-65 ft²/gal.
Engineered Plank or bamboo 1/2" or less and less than 7" wide	3/16" x 1/4" x 1/2" V-notch trowel	60-70 ft²/gal.
Engineered Plank or bamboo thicker than 1/2″ or 7″ or wider	3/16" x 3/16" x 3/16" Square-notch trowel	35-45 ft²/gal.
Solid Wood Plank, shorts or plywood	1/4" x 1/4" x 1/4" Square-notch trowel	30-40 ft²/gal.
MOISTURE CONTROL METHOD		
Parquet, engineered or solid plank or bamboo	1/4" x 1/4" V-notch trowel	30-35 ft²/gal.
FOR USE WITH ACOUSTIC UNDERLAYMENT		
Crumb rubber or cork underlayment	1/16" x 1/16" x 1/16" Square-notch trowel	85-95 ft²/gal.

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