



## Fusion Series Fusion X Wall Base Adhesive



#### **DESCRIPTION:**

FUSION X Wall Base Adhesive is a premium solventfree adhesive with fast, aggressive wet suction to grip rubber and vinyl wall base as well as FRP (fiberreinforced plastic) panels over porous surfaces. FUSION X can be used over most interior wall surfaces with the exception of vinyl wall covering and other similar non-porous surfaces that prevent the curing of any latex-based adhesive.

Fusion Series Fusion X Wall Base Adhesive is LEED compliant and is also compliant with South Coast Air Quality Management District Rule 1168.

#### **DIRECTIONS:**

#### TRADITIONAL COVE BASE APPLICATION

- 1. Adhesive, wall base and job site must be conditioned at 65°F 80°F for 48 hours before and after installation.
- 2. Use only on structurally sound surfaces, dry wall, concrete block, brick, plywood, paneling, masonry, plaster, etc.
- Apply to surfaces that are clean, dry, and free from dust, wax and grease. Remove loose paint, plaster, old adhesive and other contaminates that would interfere with adhesion.
- 4. Cement or plaster must be thoroughly seasoned and dry.
- 5. With a 1/8" square or V-notched spreader, spread on back of base or wall surface.
- 6. Press base firmly into place immediately after application of adhesive.
- 7. Wrapped base or rolled base should lay flat for 24 hours before application.
- For best results, it is recommended to wipe the back of rubber wall base with Mineral Spirits to remove residual mold release from manufacture.

#### FRP ADHESIVE APPLICATION

- 1. This application must be installed over a porous substrate.
- Follow the FRP panel manufacturer's installation instructions for maintaining proper spacing and gaps between panels, walls, ceilings, floors, adjacent substrates and around mechanical fixtures.
- Ensure that there is no residue on the panel or wall.
- 4. Apply Fusion X to the wall using a 1/8" V-notched trowel. Trowel in straight lines.
- 5. Install the panel within ten (10) minutes and roll with a three-section roller. Always roll from the middle of the panel to the edges to prevent entrapped air and promote better adhesion.

#### RECOMMENDED SUBSTRATES:

- Porous Concrete
- · Properly Prepared Gypsum
- · APA Approved Plywood
- Drywall
- · Fully Cured Masonry walls

#### **RESTRICTIONS:**

- 1. For interior installations only.
- 2. Do not install when ambient temperature is not between 60°F & 95°F.
- 3. Do not install when ambient relative humidity is above 65%.
- 4. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

#### **CLEAN-UP:**

Remove wet adhesive immediately with a damp cloth. Use Mineral Spirits or Parabond® M-315 Cleaner to remove dried adhesive.

CAUTION: Mineral spirits are flammable. Read and follow all precautions on container label.

#### PACKAGING:

- · One 4 Gallon Pail
- · Four x 1 Gallon Case
- 30 oz Tubes

## LIMITED WARRANTY:

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit parabond.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in the bottom of this Product Data Sheet.

### **COVERAGE:**

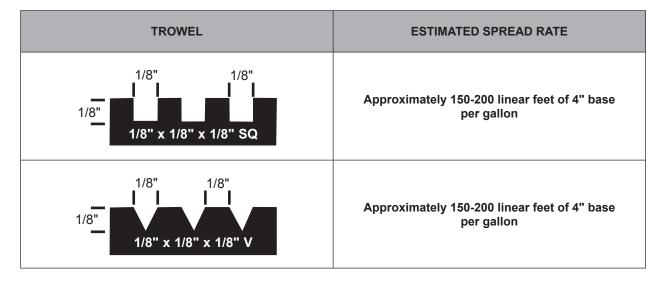
Approximately 55-60 linear feet of 4" base per 30 oz tube.

Approximately 150-200 linear feet of 4" base per gallon.





# Fusion Series Fusion X Wall Base Adhesive



Technical Data	
Base Polymer	Acrylic Polymer
Color	Light Straw
Solids	54-59%
VOC Content	<1 gram per liter
pH	9.3
Consistency	Paste
Trowelability	Light, Easy
Shelf Life	One Year in Unopened Container
Storage	40°-95°F
Application Temperature	65°-95°F (18°-35°C)
Open Time	Up to 30 minutes
Freeze Thaw Stability	5 cycles @ 20°F



