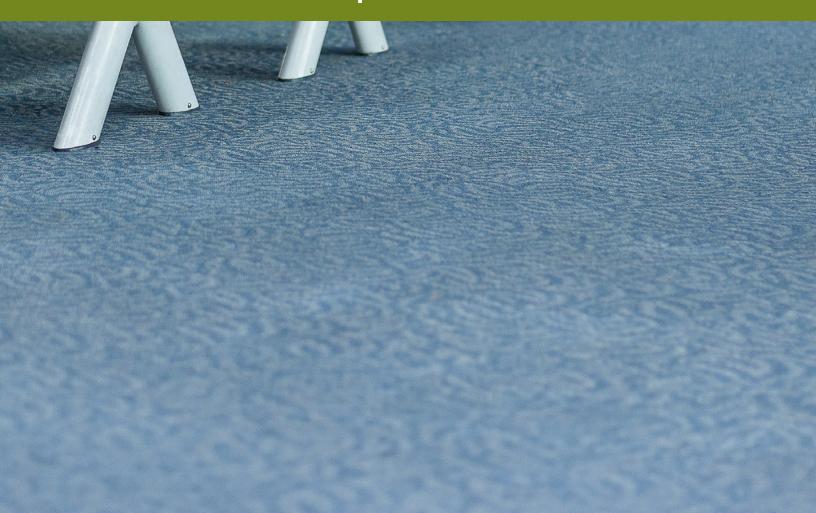


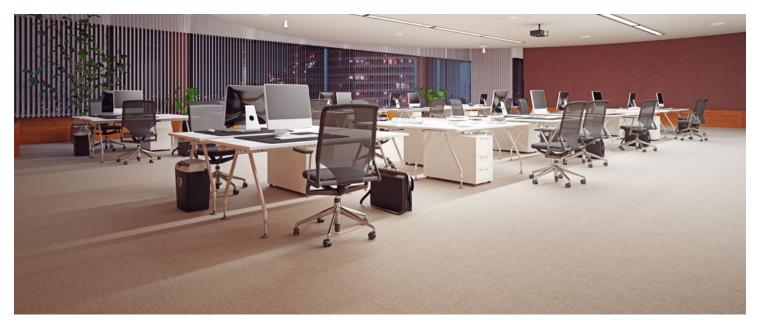
# **Product Catalog**





Multi-Purpose Adhesives





#### **Carpet Adhesive Selector**

	DS 902	4099	4096	4094	4092	5080	5060	Trowels & Coverage
Action Bac / Jute	Best	Best	Better	Better	Good			1/8" x 1/8" x 1/8" V-notch: 80-120 ft²/gal 3/32" x 3/32" x 3/32" V-notch: 80-120 ft²/gal
Latex Unitary	Best	Best	Better	Better				1/8" x 1/8" x 1/8" V-notch: 80-120 ft²/gal 3/32" x 3/32" x 3/32" V-notch: 80-120 ft²/gal
Hot Melt	Best	Better						1/8" x 1/8" x 1/8" V-notch: 80-120 ft²/gal
Polyurethane Attached Backing	Best	Best	Better	Better				3/32" x 3/32" x 3/32" V-notch: 80-120 ft²/gal
Woven: Non-Axminster	Best	Best	Better	Better				1/8" x 1/8" x 1/8" U-notch: 60-100 ft²/gal
Woven: Axminster	Best	Better						1/8" x 1/8" x 1/8" U-notch: 60-100 ft²/gal
Double Glue	Best	Better	Good	Good				Carpet to Pad: 1/8" x 1/8" x 1/16" U-notch: 45-60 ft²/gal  Pad to Substrate Non-Porous: 1/16" x 1/16" x 1/16" V-notch: 125-175 ft²/gal  Porous: 1/16" x 1/16" x 1/16" Square-notch: 125-175 ft²/gal
Vinyl Backed Carpet Tile						Best	Better	1/16" x 1/32" x 1/32" U-notch: 200-300 ft²/gal
Fiberglass Backed Sheet Flooring						Best	Better	<b>3/8" Nap Roller:</b> 250-350 ft²/gal

CRI-Carpet Installation Standard
Lack of adhesion caused by either a lower quality adhesive and/or wrong trowel selection is the **number one cause** of installation failure. A 100% transfer of floor adhesive into the carpet backing including the recesses of the carpet back, while maintaining full coverage of the floor, **must** be attained. Adhesive spread rates are approximate depending on the method of application, trowel selection, product, and sub-floor. Further information is available on the container label or technical data sheets.

#### DS 902 Dubl-Stik® Adhesive

DS 902 Dubl-Stik® has been specially developed for the permanent installation of carpet to cushion in double glue down application. It is a high solids adhesive that can be used for the installation of woven, tufted secondary backed and smooth backed unitary carpet over approved cushions, Hot Melt carpet and most of the majority of carpet backings found in the market place today.

- 8 lbs. MVER
- 90% RH



#### 4099 High Performance Multi-Purpose Adhesive

4099 is recommended for the installation of most carpet backings used in heavy commercial applications. 4099 is extremely aggressive, quickly developing "tack" for those "hard to hold" installations resulting in saving time and money. 4099 is the perfect choice, whether installing carpet with Action-Bac or the more difficult to hold backings such as latex unitary, hot melt, Enhancer types and most of the majority of carpet backings found in the market place today. It is also recommended for the installation of fibrous backed resilient floor covering.



- 8 lbs. MVER
- 90% RH

### 4096 Fast Grab Multi-Purpose Adhesive

4096 Fast Grab Multi-Purpose Adhesive is a quick grabbing adhesive designed for installing carpet in a direct glue down or double glue down application and installing fibrous felt back sheet flooring. It is recommended for the installation of the following carpet backings: Action-Bac, Sponge-Rubber, Latex Unitary, High Density Foam, Latex Foam, and most of the majority of carpet backings found in the market place today.

- 5 lbs. MVER
- 80% RH



#### 4094 Premium Multi-Purpose Adhesive

4094 is a quick grabbing adhesive designed for installing carpet in a direct glue down or double glue down application and installing fibrous felt back sheet flooring.

- 5 lbs. MVER
- 80% RH



#### 4092 Economy Grade Flooring Adhesive

4092 is a quick grabbing adhesive designed for installing direct glue down carpet and fibrous felt back sheet flooring.

- 5 lbs. MVER
- 80% RH



#### **5080 Pressure Sensitive Adhesive**

5080 is a premium acrylic emulsion that combines the excellent performance of a pressure sensitive adhesive with environmental safety characteristics. It gives "Total Adhesive Performance". It is releasable, non-flammable and water resistant. It provides a strong, long lasting bond. 5080 is designed for the installation of dimensionally stable vinyl-backed carpet tiles in a releasable application. This adhesive can also be used to install approved cushions to recommended substrates in double glue down applications and solid vinyl/vinyl tile (16" x 16" maximum) in a "tile over tile" installation.



- 8 lbs. MVER
- 90% RH

#### **5060 Pressure Sensitive Adhesive**

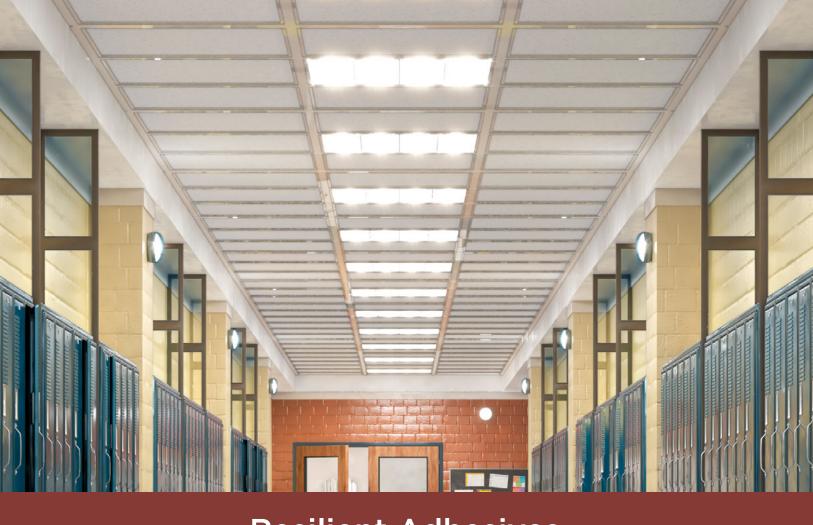
5060 is an acrylic emulsion designed to be used with multiple types of floor coverings. 5060 is approved for the installation of dimensionally stable vinyl-backed carpet tiles, vinyl tile & plank, fiberglass backed sheet vinyl & approved cushions in double glue down applications.

- 8 lbs. MVER
- 90% RH









# **Resilient Adhesives**







# **Resilient Adhesive Selector**

	5092	5092	5082	5080	5060	4500	4700	FUS X	Spray	4010	Trowels &	Coverage
	нт										Porous	Non-Porous
Sheet Goods Felt Back	Best	Better	Best	Better	Good		Best		Good		1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal
Vinyl Composition Tile	Best	Better		Better	Good	Best			Good		1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/32" x 1/32" U coverage: 200-300 sq ft./gal
Wall Cove/Base								Best			1/8 " x 1/8" x 1/8" sq coverage: 150-250 lin. ft./6" base 1/8 " x 1/8" x 1/8" V coverage: 150-250 lin. ft./6" base	Not Recommended
Vinyl/Rubber Stair Treads & Radial Tiles							Best				1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal
Vinyl Backed Sheet Vinyl	Best	Better	Best	Better	Good		Best		Good		1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal
LVT & LVP	Best	Better	Better	Better	Good		Better		Good		1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal
Recycled Rubber Flooring	Better	Good					Best			Best	See Technical Data Sheet	See Technical Data Sheet
Linoleum Tile/ Sheet Goods	Better	Better	Good	Better	Good		Best		Good		1/16 " x 1/16" x 1/16" sq. coverage: 125-175 sq ft./gal	1/16 " x 1/16" x 1/16" V coverage: 125-175 sq ft./gal

#### 5092 HT Universal Pressure Sensitive Adhesive

5092 HT Universal Pressure Sensitive Adhesive offers the ultimate combination of aggressive tack and high shear and peel strength. This versatile PSA offers high moisture and plasticizer resistance and 12 hour open time for trouble-free bonding. 5092 HT can be installed dry or wet-set using a trowel or roller depending upon the application. It is ideal for LVT/LVP - including difficult foam backed, VCT, carpet tile, and vinyl sheet goods.

- 12 lbs. MVER
- 99% RH



#### 5092 Universal Pressure Sensitive Adhesive

5092 is a high-performance universal PSA adhesive offering repositionability combined with ultra-fast strength development and very high peel and shear strength. It offers 12 hours open time and excellent moisture and plasticizer resistance.

- 12 lbs. MVER
- 99% RH



### 5082 Vinyl Tile And Plank Adhesive

5082 is a solvent-free adhesive formulated for the installation of dimensionally stable luxury vinyl tile & vinyl plank, VCT and vinyl backed resilient sheet flooring. This high strength adhesive is made for installations over porous and non-porous substrates

- 8 lbs. MVER
- 85% RH



#### 4500 Clear Thin Spread VCT Adhesive

4500 is a premium fast-drying adhesive with long open time and aggressive tack specifically developed for installation of vinyl composition tile. This smooth troweling low-odor adhesive allows immediate light foot traffic for fast-track installation in occupied spaces.

- 8 lbs. MVER
- 90% RH



#### 4700 Rubber Tile And Stair Tread Adhesive

4700 is a premium high solids adhesive formulated to provide an exceptional bond when installing rubber or vinyl stair tread, radial tile or rubber sheet flooring. This versatile low-odor adhesive will also aggressively bond vinyl-backed carpet tiles, LVP/LVT, VCT, linoleum, and vinyl sheet flooring.

- 8 lbs. MVER
- 90% RH



#### **Fusion X Wall Base Adhesive**

FUSION X is a premium solvent-free adhesive with aggressive wet suction to grip rubber, vinyl and carpet wall base.

- · Vinyl and rubber cove base
- Low odor & low VOC



# **Vinyl Flooring Spray Adhesive**

Vinyl Flooring Spray Adhesive is designed to be used for multiple types of resilient flooring. Royal Vinyl Flooring Adhesive is releasable, non-flammable, non-hazardous and water resistant. It provides a strong, long lasting bond. Royal Vinyl Flooring Adhesive is designed for the installation of dimensionally stable vinyl-backed carpet tiles, VCT, vinyl sheet and vinyl tile & plank in a releasable application.

- 10 lbs. MVER
- 90% RH









# **Wood Adhesives**

#### **Wood Adhesive Selector**

	*EMC 4011	4010	2009	Trowels & Coverage
Engineered Wood and Prefinished Parquet	Commercial Residential	Commercial Residential	Commercial Residential	For engineered plank up to 5" wide, up to 1/2" thick Use: 1/4" width x 1/8" depth x 1/4" space square notch trowel provided the sub-floor is smooth. This trowel can also be used for solids 3/8" or thicker.  Spread rate approx. 50 sq. ft. per gallon  For engineered plank wider than 5" and thicker than 1/2" Use: 3/16" x 3/16" x 3/16" square notch trowel.
Solid Wood	Commercial Residential	Commercial Residential	Residential	Spread rate approx. 40 sq. ft. per gallon  1/8" x 1/8" x 1/8" Sq. For 1/4" to 5/16" thick Spread rate approx. 50-55 sq. ft./gal  For Thin Solids up to 3/8", excluding exotic species, Bamboo and Teak, use 3/16" width x 1/4" depth x 1/2" space V-notch trowel. Spread rate approx 60 sq. ft. per gallon
Exotic Wood Solid/Engineered	Commercial Residential	Commercial Residential		8" x 1/8" x 1/8" Sq. For 5/16" solids & engineered plank less than 3/8" Spread rate approx 55-65 sq. ft./gal.  3/16" x 3/16" x 3/16" Sq. For engineered plank 3/8" to 9/16" thick and less than 5" wide and 1/2" solids Spread rate approx. 35-40 sq. ft./gal.
Bamboo Solid/Engineered	Commercial Residential	Commercial Residential		1/4" x 1/4" x 1/4" Sq. For engineered plank 5" or wider and 3/4" solids Spread rate approx. 25-30 sq. ft./gal.  3/32" x 3/32" x 3/32" Sq.  Parquet only! Spread rate approx. 70-80 sq. ft./gal.

<sup>\*</sup> EMC adhesive comes with the patented trowel blade attached to the pail lid. This blade fits into an Injecta-Blade trowel handle and is required for warranty coverage.

Adhesive spread rates are approximate depending on the method of application, trowel selection, product, and sub-floor. Further information is available on the container label or technical data sheets.

#### Easy Moisture Control (EMC) 4011 Urethane

EMC (Easy Moisture Control) 4011 is a premium one-part moisture cure urethane adhesive and moisture control system in a single product that reduces installation labor up to half. EMC 4011 provides both adhesion and moisture protection when applied with the patented specially designed trowel provided with each pail. EMC 4011 can be used for glue-down installations of solid, engineered, acrylic impregnated, and parquet wood flooring recommended by the wood flooring manufacturer for glue-down applications. For New Construction concrete applications no moisture testing is required. Sub-floor must be dry to the touch with no standing water or visible dampness.

PARABOND
Millennium Series
EMC 4011
Easy-Moisture-Control

- Provides Moisture protection
- · New trowel with each pail

#### **4010 Urethane Wood Adhesive**

4010 has been reformulated for high performance. It bonds extremely well to most sub-floor types, including radiant heated sub-floors, concrete, terrazzo, APA approved wood sub-floors, plywood, OSB & AdvanTech, vinyl tile and non-cushioned vinyl sheet flooring that is properly prepared and fully adhered to the substrate.

- Approved for use with rubber tile, rubber stair treads & nosings and recycled rubber flooring
- High Bond Strength



#### 2009 Premium Wood Flooring Adhesive

2009 is the ultimate engineered wood-flooring adhesive that can be used to install domestic species solids (i.e., oak, maple, hickory, ash etc.). It is formulated with a proprietary QUAD-POLYMERIC formula for installing all wood flooring widths and thickness. It can be used over a wide variety of sub-floors

- · Outstanding initial grab
- Water-based





**Surface Preparation** 







#### Vitex Para-Patch Plus Patch & Skim Coat (PP+)

PP+ is a true multi-purpose cementitious patching compound and skim coat. PP+ is a polymer modified product that is capable of being used as a true skim coat or patch by simply adjusting the liquid-to-powder mix ratio. Designed as an "All Purpose" material for the installer who requires product consolidation without giving up quality and performance. When mixed with Parabond M-615, PP+ can be utilized as an embossing leveler, or as an encapsulant for cutback adhesives.

- Great coverage
- Feather edge to 1/2"



#### Vitex M-605 Gypsum Patch

M-605 w/Additive is a premium quality, fast setting gypsum-based patching compound. M-605 is non-swelling, non-shrinking, and is formulated in such a manner that it will not breed or support the growth of mold, mildew or fungus, which can lead to staining the wear layer of vinyl sheet goods. M-605 has a dry compressive strength in excess of 3,000 psi.

- Non-shrinking
- · Water and alkali resistant



# Vitex M-600 Multi-Purpose Patch & Underlayment

M-600 is a polymer-modified, cementitious patching compound formulated to be mixed with water or latex additive. It is quick setting (20-30 minutes), fast drying (normally one hour) and will not shrink. M-600 is moisture resistant and will not breed or support mildew or fungus.

- Non-shrink
- 3 lbs. MVER



### **MVR 8000 Moisture Vapor Reducer**

MVR 8000 is a polymer-based, solvent-free product that will reduce vapor emission levels on properly prepared concrete slabs from up to 12lbs or 90% RH to levels acceptable for installation of floor covering when used as directed. MVR 8000 was developed for use on "Green" concrete slabs in fast track construction. The use of MVR 8000 allows the flooring contractor to install the flooring in as little as 28 days.

- · Concrete must be porous
- Can be used as encapsulant or vapor reducer



#### Vitex M-615 Latex Admix

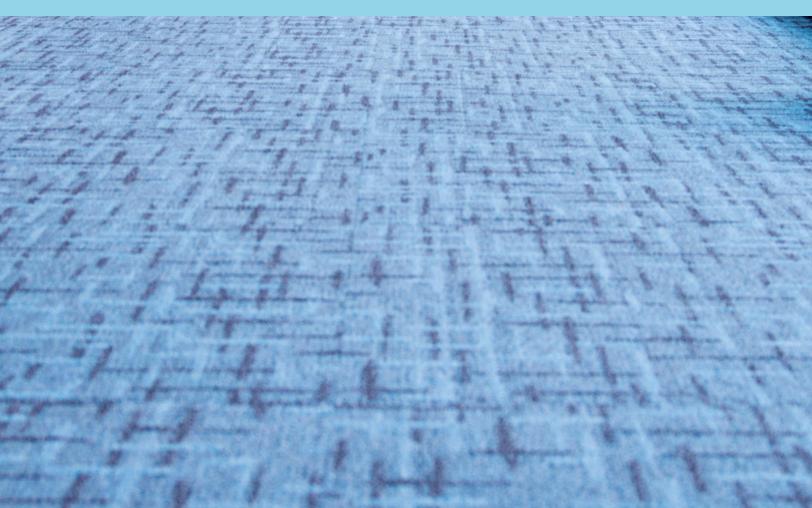
M-615 (referred to as latex milk) is a blend of latex-emulsions and chemical modifiers that has been specially formulated for addition to Parabond patching compounds and underlayment systems. M-615 when used in lieu of water will significantly improve the bond strength and flexibility of floor patching compounds.

- · Moisture resistant when dry
- · Will not promote mold or mildew growth





**Specialty Adhesives** 







# M-363 All Purpose Seam Sealer/Tack Strip Adhesive

M-363 is recommended for seaming many types of carpet in a direct glue down installation, double glue down applications, and stretch-in installation involving synthetic backings. Not recommended for vinyl backing.

- Fast grab
- Quick drying



# M-315 Reducer/Cleaner

M-315 is a reducer or thinner used to restore the normal consistency to M-363 contact adhesive and to clean brushes, rollers and tools used with M-363.

- Nonflammable
- Low odor



# M-2850 Outdoor and Indoor Carpet Adhesive

M-2850 is a premium performance solvent-free outdoor adhesive with the high performance M-2850 is highly recommended for the installation of Urethane foam backed turf, Unitary backed, and artificial grass carpet. M-2850 is a highly water resistant solvent-free adhesive designed for outdoor or indoor use. M-2850 can be used to install outdoor carpet on boats and outside living areas. Not recommended for vinyl backed flooring of any kind.

- Solvent free
- · Low odor



### M-355 High Performance General Purpose Adhesive

M-355 is designed to perform on a multitude of substrates such as high pressure laminates, wood, polyurethane foams, fabrics, paper and many others. Its unique lace spray pattern offers low soak-in for better adhesion and extended coverage. It has a fan tip for controlled placement of the glue.

- Excellent green strength
- Fast tack



# M-4263 Solv-Free Carpet/Universal Seam Adhesive

M-4263 is a solvent-free universal carpet seam adhesive for all types of carpet backings in direct glue down installations, including vinyl backed.

- Solvent-free
- Fast drying



# M-267 Premium Latex Carpet Edge Sealer

M-267 is a natural latex adhesive designed for the application of carpet seaming and reinforcing tapes. It may also be used for replacing damaged or burned nap, sealing raw edges, strengthening worn backing and joining padding.

- Solvent- free
- High solids content



# M-260 Carpet Pad Adhesive

M-260 is a solvent-based pad adhesive that is recommended for permanently fastening carpet padding over any approved flooring surface. M-260 has good initial tack and high strength to prevent movement of padding during stretching or subsequent use.

- Solvent-based
- 2 hour open time



#### M-163 Seam Adhesive

M-163 is recommended for use in seaming all types of carpet in direct glue down installations, excluding PVC vinyl backs. M-163 should also be used for double stick applications and installations to be stretched in over pad.

- Strong bond
- Quick drying



#### M-250 Premium Brush Grade Contact Cement

M-250 is a brush/roller coat neoprene contact adhesive developed for multiple uses. As a general purpose industrial type adhesive, the M-250 can be used for non-structural bonding of wood, metal, rubber, leather, canvas, rigid polyurethane foam, paper honeycomb and many other porous and non-porous surfaces.

- High solids, fast drying
- Superior bond strength



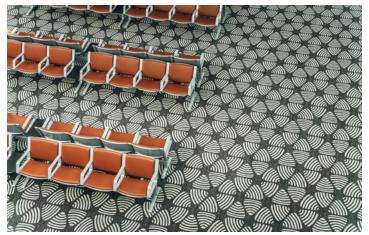
# V-260 VOC Compliant Carpet Pad Adhesive

V-260 Carpet Pad Adhesive is a solvent based pad adhesive that is VOC Compliant and is recommended for permanently fastening carpet padding over any approved flooring surface. V-260 has good initial tack and high strength to prevent movement of padding during stretching or subsequent use.

- Strong initial tack
- · High strength









Trusted by flooring installation professionals since 1965,
Parabond is a leading manufacturer of specialty adhesives
for residential and commercial flooring installation.

By developing and manufacturing our own acrylic polymers,
we are able to provide custom, quality-assured solutions to
our customers while delivering a steady stream of innovation
to the market. Our full line of adhesives for resilient, carpet,
wood and other flooring is produced primarily out of
Parabond's center of excellence located in Dalton, Georgia.

For more information, visit Parabond.com.





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