

# Millennium Series 4010

## Urethane Wood Flooring Adhesive



Millennium Series 4010 has been reformulated for high performance. It bonds extremely well to most sub-floor types, including radiant heated sub-floors, concrete, terrazzo, APA approved wood sub-floors, plywood, OSB & AdvanTech, vinyl tile and non-cushioned vinyl sheet flooring that is properly prepared and fully adhered to the substrate.

- High Green Strength
- Excellent Elongation - Remains Flexible
- Extensive Shelf Life
- High Bond Strength
- VOC Compliant
- Low Odor
- Trowels Easily
- California Compliant





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### ADDITIONAL APPLICATIONS:

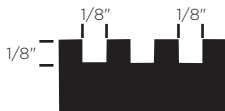
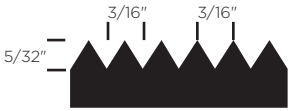
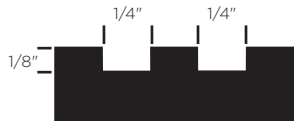
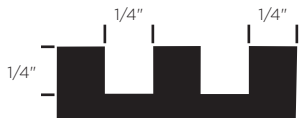
Approved for use with rubber tile, rubber stair treads & nosings and recycled rubber flooring. Most applications require a 1/16" square notched trowel.

### RECOMMENDED SUBSTRATES:

- Concrete
- Portland Based Underlayments
- Properly Prepared Gypsum
- APA Approved Plywood
- Terrazzo
- Fiber Cement Underlayment
- Radiant Heated Subfloors
- Properly Prepared VCT (Single Layer)
- Properly Prepared Sheet Vinyl (Single Layer, fully adhered)

### TECHNICAL DATA

|                         |  |
|-------------------------|--|
| Base                    | Urethane Adhesive  |
| Color                   | Tan  |
| VOC Content             | <100 grams per liter                                     |
| pH                      | N/A  |
| Consistency             | Creamy Liquid  |
| Trowelability           | Smooth   |
| Shelf Life              | One Year in Unopened Container                           |
| Storage                 | 40°-95°F (4.4°-35°C) in a cool, dry location             |
| Application Temperature | 65°-95°F (18°-35°C)                                      |
| Traffic Restrictions    | Foot Traffic after 8 hours, Heavy Traffic after 24 hours |
| Open Time               | Up to 45 minutes, depending on ambient conditions        |
| Freeze/Thaw Stability   | Store Above 40°F (4.4°C) in a cool, dry location         |

| FLOORING                          | TROWEL  | ESTIMATED SPREAD RATE |
|-----------------------------------|---|-----------------------|
| Finger Block Parquet              |  | 70-80 sf/gallon       |
| Wood Flooring <1/2" Thick         |  | 45-55 sf/gallon       |
| Wood Flooring, 1/2" to 5/8" Thick |  | 40-50 sf/gallon       |
| Wood Flooring >5/8" Thick         |  | 30-40 sf/gallon       |

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